

DESCRIPTION

PFINDER 251 is a ready-to-use-suspension of black magnetic particles in low-viscos carrier oil with special additives for magnetic particle testing. With PFINDER 251 surface defects of magnetizable materials can be indicated under daylight conditions.

The particle concentration of PFINDER 251 meets the requirements of ASTM / AMS.
 PFINDER 251 is suitable for testing at temperatures between 0°C and +50°C (temperature of work part).

The product is applied by direct spraying on the surface to be tested.

APPLICATION

Cover surfaces to be tested thinly and evenly with white contrast paint PFINDER 280. Allow to dry. Apply PFINDER 251 while magnetizing. Black indications will appear immediately on the white background.

The capability of the magnetic particle suspension should be checked regularly by means of own reference pieces or e.g. reference block 1 according EN ISO 9934-3.

Process description according EN ISO 9934-1 see www.pfinder-ndt.de.



YOUR GREEN NDT BENEFITS

- Nearly odourless
- Free of silicone, sec. amines, nitrites/halogens
- Aerosol spray can with minimized carbon footprint



YOUR HANDLING + COST SAVING BENEFITS

- Excellent sharp, quick and stable indications
- Product complies with all common specifications
- Compatible with non-ferrous materials

PACKAGES IN STOCK / STORAGE CONDITIONS

500-mL-spray can (for 360° application).
 These packages are on stock and instantly available. Other packages on demand.

Storage between +5°C and +45°C. Shake well or stirr before use!



APPROVALS & CONFORMITIES

The product conforms to the following specifications / is suitable for use according to:

EN ISO 9934-2, ASME V Art.7, ASTM E 1444, ASTM E 709, AMS 2641, AMS 3041, AMS 3043.

Low content of sulfur and halogens according to EN ISO 9934-2.

Please respect the relevant rules and specifications for your application.

SHELF-LIFE

3 years

TECHNICAL PROPERTIES

Density/20°C
 Viscosity/20°C
 Flash point
 Particle size dm

DIN EN ISO 12185
 ASTM D 445
 ASTM D 93
 Pfinder 080.900Q01

approx. 783 kg/m³
 approx. 2,0 mm²/s
 approx. 70°C
 approx. 1,5µm

Settlement volume
 Settlement volume

AMS 3041
 AMS 3043

approx. 1,2-2,4mL/100mL
 approx. 1,6mL/100mL

Data of products packaged in aerosol spray cans might differ.